

PRODUCT DATA COMBIPRIMER® AEROSOLS TACK COAT 3302

DESCRIPTION

RUST-OLEUM® CombiColor Aerosol Tack Coat 3302 is an adhesion coat based on a solvent containing acrylic.

RECOMMENDED USES

RUST-OLEUM CombiColor Aerosol Tack Coat 3302 should be used on galvanized steel, stainless steel, aluminium, copper, glass, porcelain and other smooth, dense surfaces followed by RUST-OLEUM CombiColor Aerosols 7300 Topcoats/ Hammered.

RUST-OLEUM CombiColor Aerosol Tack Coat 3302 is intended for small maintenance jobs. RUST-OLEUM CombiColor Aerosol Tack Coat 3302 should be used in light industrial exposures, normal humidity and interior applications.

TECHNICAL DATA

Appearance:	Tacky
Colour:	Bluish / translucent
Propellant:	Dimethyl ether
Recommended film thickness:	Not applicable
VOC-content:	730 g/l
Drying times	20°C/50% r.h.
To touch:	Remains tacky
To handle:	Remains tacky
To recoat:	After 30 minutes but within 24 hours
Heat resistance:	100°C (dry heat)

Coverage Theoretical: 4.4 m² per spray can (400 ml).
Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

SURFACE PREPARATION

Remove dirt, grease, oil and all other surface contaminants by appropriate means or use RUST-OLEUM Alkaline Cleaner/Degreaser ND14. Remove previous coatings completely e.g. with RUST-OLEUM Paint Stripper DK20S. The surface must be clean and dry during application.

DIRECTION FOR USE

Remove cover cap. Shake vigorously for at least one minute after the rattle of mixing ball is heard. Shake frequently during use. Hold can at least 25 cm from surface. Use back and forth motion keeping can parallel with surface. Ensure that can is in motion when spray button is pressed to avoid runs and sags. Apply a single, thin layer and avoid application of thick layers. After use turn can upside down and press spray button for 2 - 3 seconds to clean valve.

APPLICATION CONDITIONS

For optimum results the relative humidity shall be below 85% and the temperature of the can above 0°C.

REMARKS

Recoat as soon as possible after 30 minutes to avoid dust/dirt entrapment in the tacky coat.

SAFETY

Consult Safety Data Sheet and Safety Information printed on the can.

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SHELLIFE / STORAGE CONDITIONS

5 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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